

BR 650 鋸片剖溝機

SAWBLADE CHIP BREAK MACHINE

Full automatic and vertical-type chip break slot grinding machine, allows for Variable grinding speed from 15-90/min.

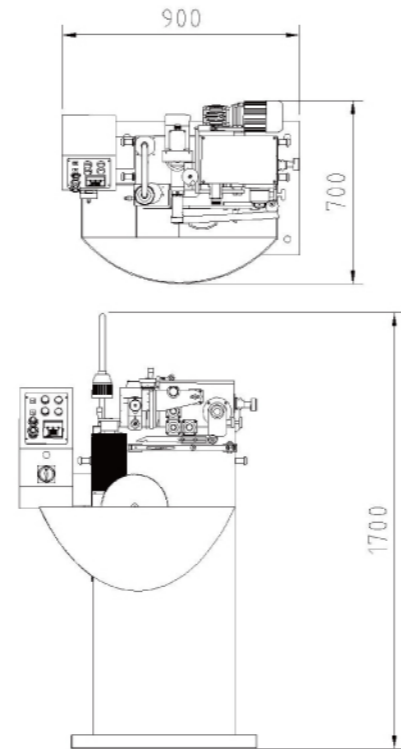
全自動立式剖溝研磨機，
使用無段變速，研磨速度每分鐘15-90齒。

Brand new design 全新的設計

- Meticulous design after years' relentless hard working. One professional class chip break m/c. 本機經過多年的精心設計，是一部專業級的鋸片剖溝機。
- Patented vertical grinding method, which allows you easy circumstance of operation. 專利直立式鋸片研磨方式，可以使您輕易的操作機器。
- Automatic chip breaker slot grinding machine is for grinding HSS-TCT sawblade. 自動剖溝研磨機適用於研磨HSS-TCT鋸片。
- BR is full automatic device, alternate grinding of interval teeth, quick set-up times and very ease to use, a slots precise mechanical adjustments. High frequency electrospindle with 25000rpm, it can make grinding wheel life longer, automatic shutdown on completion of operation, machine controlled does not use air, with simple operation.

BR是全自動的設備，能一次設定間隔齒交叉研磨，快速設定且簡易操作，是一台剖溝精密機械裝置。高頻電動主軸速度25000RPM，它可以維持砂輪較長的使用年限，於操作完成時會自動停止，機械式控制無需使用空氣，操作簡易耐用。

Measurement 尺寸圖



Specifications 規格表

Grinding Range 研磨範圍	Ø140~650 mm
Teeth Pitch 齒距	最大 Max. 25 mm
Saw Blade Thickness 鋸片厚度	最大 Max. 8 mm
Grinding Speed 研磨速度	25~90 teeth/min. 齒/分鐘
Grinding Wheel Diameter 砂輪外徑	Ø15 mm ~ Ø30 mm
Grinding Wheel ID 砂輪內徑	Ø 8mm
Grinding Wheel Motor 砂輪馬達	150 W
Transmission Motor 傳動馬達	0.25 KW
Grinding Wheel Speed (50Hz / 60Hz) 砂輪轉速	25000 rpm
Power Supply 使用總電力	0.375KW
Net Weight / Gross Weight 淨重/毛重	246 / 315 kg
Packing Size 裝箱尺寸	92 x 112 x 183 cm

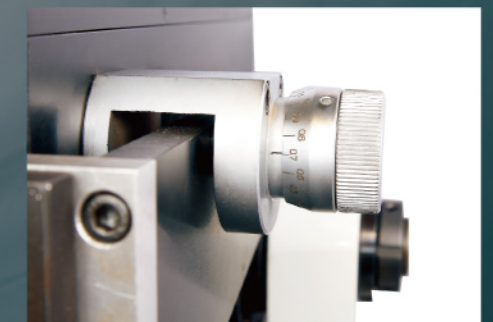
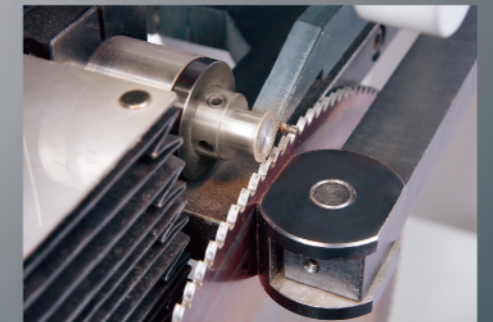
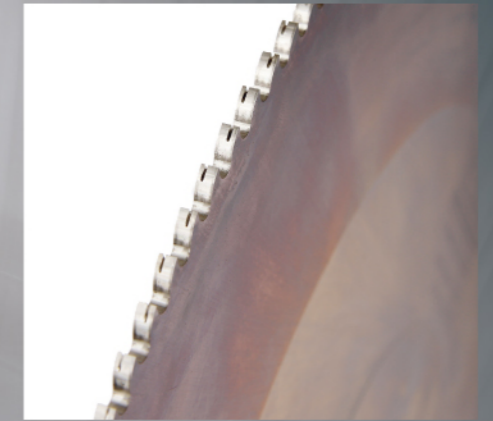
Standard Accessories 標準配備

Work Light 工作燈	1 pc 個
Tool Box 工具箱	1 set 套
Instruction Manual 說明書	1 copy 份
Diamond Grinding Wheel 鑽石砂輪	1 pc 片

※ All designs, spec. and characteristics shown as above is subject to any change without further notice. 因設計或製造上的必要，如有變更恕不另行通知。

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Saw blade chip breaker slot adjusting button 0.1-2.0 mm
鋸片剖溝機凹槽調整鈕0.1-2.0mm



Grinding wheel left and right adjusting button
砂輪左右調整鈕

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Step-less speed variation 無段變速

- Use frequency converter to control the speed of grinding. Therefore, grinding speed can be adjusted with the change of teeth pitch. 使用變頻器去控制研磨速度。所以，可隨齒距的變化來調整所需要的研磨速度。



Quick clamp saw blade device
快速夾鉗裝置



Patent certificates
專利證書



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