

EY-32A Precision Drill Sharpener

Precision Dr



Quickly sharpen front edge angles, clearance angles, slice drills, and still center point.

Specifications	EY-32A	EY-32B
Grinding Range	Ø3-Ø32mm	Ø3-Ø32mm
Front Edge Angle	40°-180°	40°-180°
Back Rake Angle	0°-18°	0°-18°
Grinding Wheel Motor	1/2HP	1/2HP
Grinding Wheel Rotational Speed	4300RPM	4300RPM
Cooling System Motor		1/8HP
Net Weight/ Gross Weight	134kg/178kg	177kg/210kg
Packing Dimensions	73 x 68 x 141cm	91 x 83 x 162cm

Specialized for Step Drill



Step Drill

Optional Accessories



CBN Grinding Wheel Disk-type
100*8T*31.75 mm

Optional Accessories



No. 8 cam
Specialized for
Step Drill

[Manual lubrication system for slideway and ball screw.]

EY-32A - EY-32B Sharpening examples



Rod chaged into
Multi-step Drill



Spiral Drill



Center Drill



Chamfering
Tools (1, 3 Flutes)



Tap(4 Flutes)



End Mill(2.3.4 Flutes)



No. 1 cam



No. 2 cam



No. 3 cam



No. 4 cam

▲ Standard Accessories for EY-32A and EY-32B: No. 1 cam, No. 2 cam, No. 3 cam, No. 4 cam